

# INSTALLATION INSTRUCTIONS

37021/37022/37023

94 – 01 Dodge Ram P.U. Regular Cab/Quad Cab 4Dr. & Club Cab 3 Dr.

## Parts List :

QTY	( 1 ) Hardware kit including :	
( 1 ) Sidebar set ( Driver & Passenger )	( 4 ) M12 x 120 mm Hex head bolts	( 4 ) 3/8 x 1 1/4" Hex head bolts
( 2 ) Front main mounting brackets	( 4 ) 1/2 x 1 1/2" Hex head bolts	( 4 ) 3/8" Flat washers
( 2 ) Front auxiliary mounting brackets	( 4 ) 1/2 x 1 1/2" Cut carriage head bolts	( 4 ) 3/8" Lock washers
( 2 ) Rear main mounting brackets	( 12 ) 1/2" Flat washers	
( 2 ) Rear auxiliary mounting brackets	( 12 ) 1/2" Lock washers	
	( 4 ) 1/2" Hex nuts	

## Tools Required :

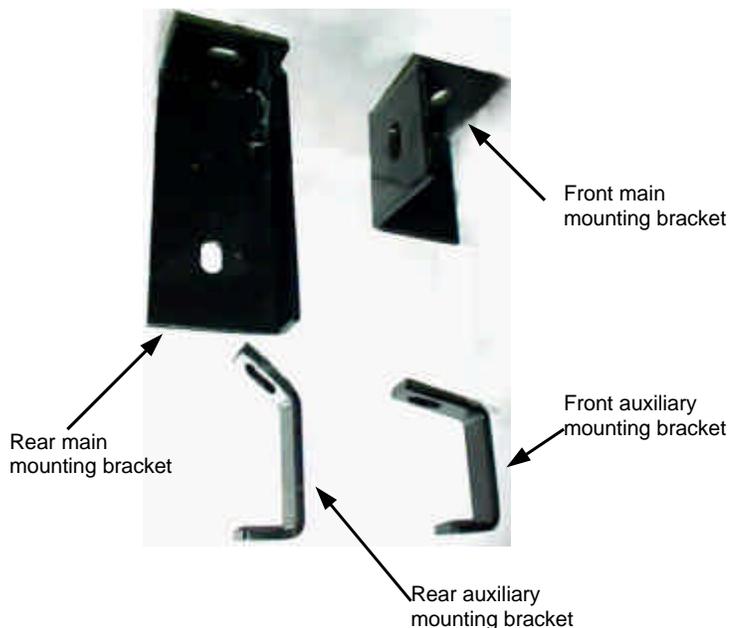
3/4" Socket                      3/4" Wrench  
9/16" Socket                    Ratchet

## Instructions :

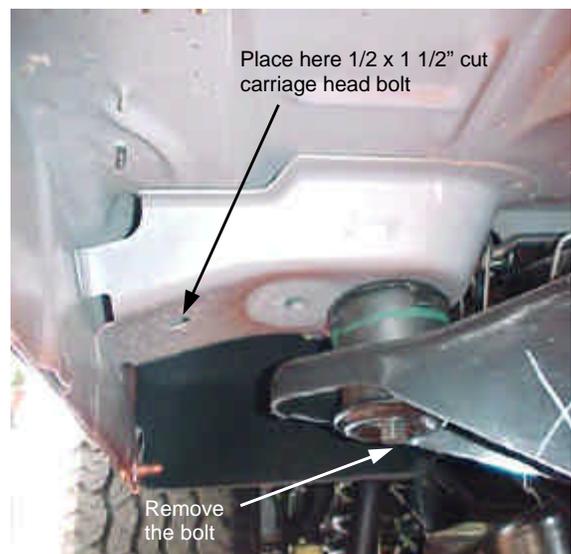
Approximated installation time: 30 min.

1. Read and understand instructions completely before beginning installation.
2. Sidebar set consist of a driver and passenger side. Be sure to determinate the correct side before installation.
3. Remove front and rear body mounts bolts located under cab of vehicle. Install front and rear main mounting brackets using a M12 x 120mm Hex Bolt, 1/2" flat washer, and 1/2" lockwasher. Leave loose. Picture 1 & 5. **Note:** Be sure to keep existing washer and rubber bushing in place.
4. To install auxiliary mounting brackets, locate the existing holes beneath the vehicle in the rocker panel. Then insert a 1/2 x 1 1/2" cut carriage head bolt as shown in Picture 3, turn 1/4 the bolt to secure the head in the hole and bolt auxiliary mounting brackets using 3/8" flat and lock washers, and 3/8" hex nut. Leave hardware loose.
5. Place the sidebar up to the front and rear main mounting brackets. Bolt front/rear main mounting brackets using the 1/2 x 1 1/2" hex head bolts, flat and lock washers. Secure auxiliary mounting brackets using 3/8 x 1 1/4" hex head bolts, flat and lock washers. Picture 4 & 6. Leave loose.
6. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
7. You may need to periodically re-tighten the bolts.

## Assembly Diagram :



Picture 1



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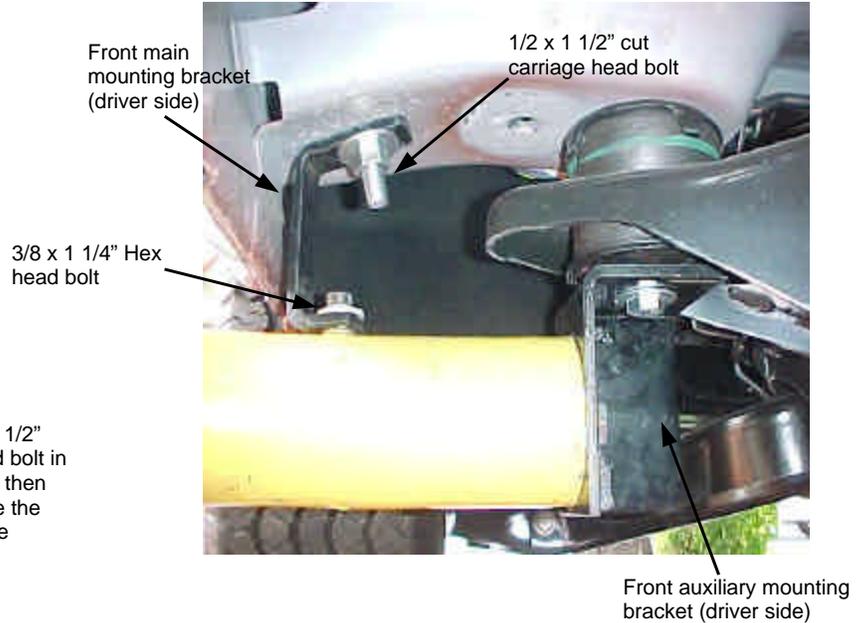
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Picture 3

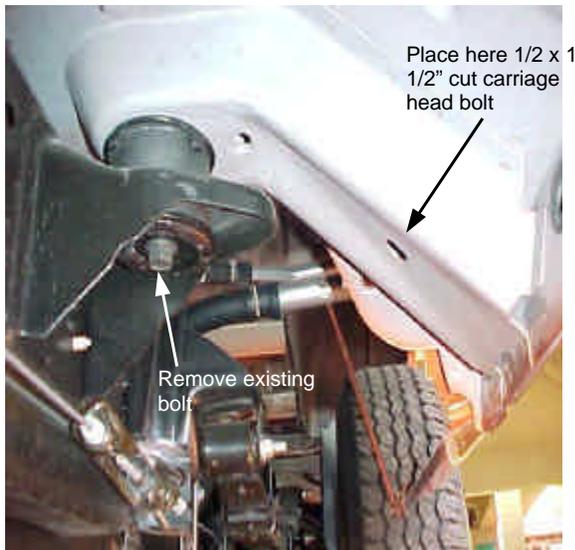


Introduce 1/2 x 1 1/2" cut carriage head bolt in the existing hole, then turn 1/4 to secure the head into the hole

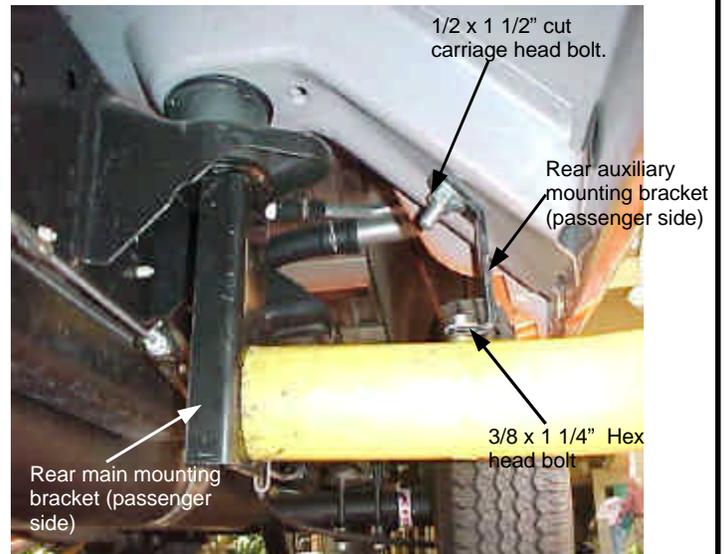
Picture 4



Picture 5



Picture 6



## Cleaning and care instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.