

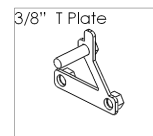
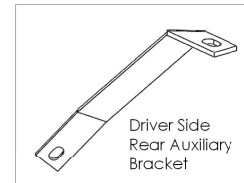
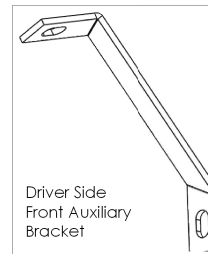
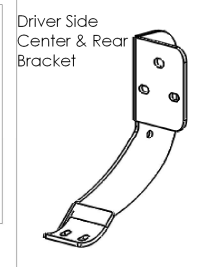
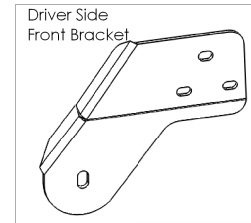
INSTALLATION INSTRUCTIONS

Wheel to Wheel

DODGE RAM 2500HD, 3500HD CREW CAB 6.4' BED
2010 - 2014

37345

Parts List				
Item	Qty.	Part #	Description	Torque
1	1 set	373250AA/BA	Sidebar	
2	1 set	372244BB	Front Bracket	
3	2 set	376254AA	Center & Rear Bracket	
4	1 set	370452AA	Front Auxiliary Bracket	
5	1 set	370452BA	Rear Auxiliary Bracket	
6	6 pcs	372240BA	3/8" T-Plate	
7	2 pcs		1/2 x 1 1/2" Hex Head Bolt	65 Ft-lbs
8	2 pcs		1/2" Flat Washer	
9	2 pcs		1/2" Lock Washer	
10	22 pcs		3/8 x 1 1/4" Hex Head Bolt	30 Ft-lbs
11	28 pcs		3/8" Flat Washer	
12	28 pcs		3/8" Lock Washer	
13	8 pcs		3/8" Hex Nut	30 Ft-lbs
14	6 pcs		Vinyl Gasket	



Tool Required:

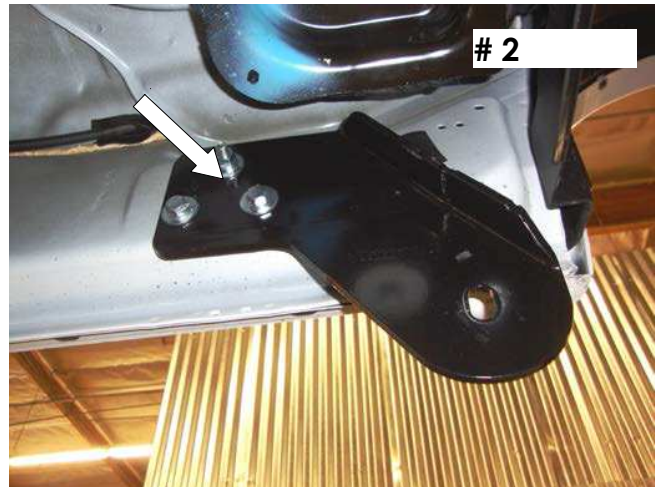
- A. Ratchet & ratchet extension
- B. 3/4" Socket & Wrench
- C. 9/16" Socket & Wrench
- D. 18mm Socket

1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.

2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. It is recommended to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

3. The approximate installation time is **60 min.**

4. Begin the installation on the driver side of the vehicle. Locate the obround hole covered with tape and (2) hexagon holes in the body panel at the front of the cab. Remove the tape covering the obround hole and install (1) 3/8" T-Plate in the body panel and install (1) vinyl gasket over the threads to prevent the T-Plate from falling into the body, **(Photo 1)**.



5. Attach the driver side front bracket to the body panel using the 3/8" T- Plate, (2) 3/8" x 1 1/4" hex bolts, (3) 3/8" flat washers, (3) 3/8" lock washers and (1) 3/8" hex nut, **(Photo 2)**. Leave the nut and bolts loose for final adjustment.

6. Repeat the above steps to install the driver side center and rear bracket. **(Photo 3 & 4)**.



7. Locate and remove the driver side front factory body mount bolt and washer, (**Photo 5**).

8. Insert the factory body bolt through the slot hole in the top of the driver side front auxiliary bracket, and reinstall the body mount bolt, (**Photo 6**). Leave the bolt loose for final adjustment.



9. Locate and remove the driver side rear factory body mount bolt and washer, (**Photo 7**).

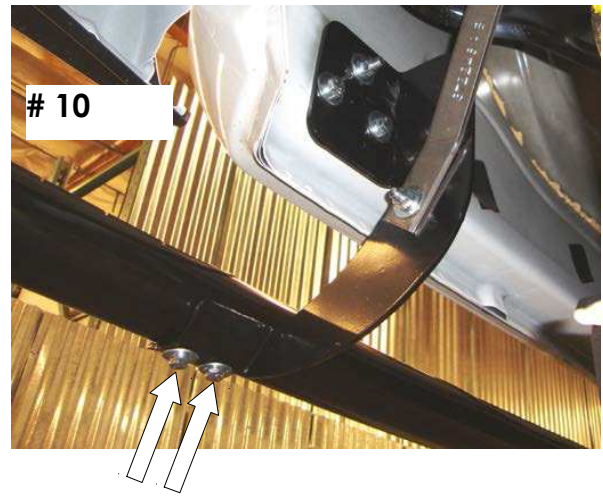
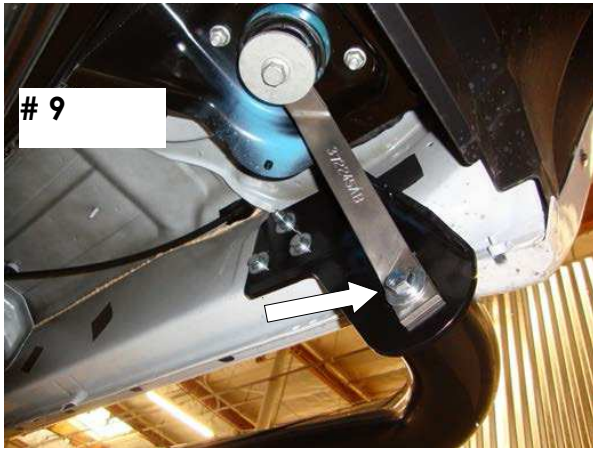
10. Insert the factory body bolt and washer through the slot hole in the top of the driver side rear auxiliary bracket, reinstall the body mount bolt and attach the opposite end of the auxiliary bracket to the rear bracket using (1) 3/8" x 1 1/4" hex bolt, (1) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" hex nut, (**Photo 8**). Leave the nut and bolts loose for final adjustment.



8

11. Attach the driver side step to the front bracket using (1) 1/2" x 2" hex bolt, (1) 1/2" lock

washer and (1) 1/2" flat washer, and to each center and rear bracket using (2) 3/8" x 1 1/4" hex bolts, (2) 3/8" lock washers and (2) 3/8" flat washers, (**Photo 9 & 10**).



12. Align the side step with the vehicle and tighten all factory, side step and bracket nuts and bolts. Repeat the installation steps to install the passenger side brackets and side step.

Remember to check and retighten all nuts and bolts periodically.

