INSTALLATION INSTRUCTIONS

37140 (1-3) (2-4) (8-9) JEEP WRANGLER, SE. SPORT, SAHARA 87 - 04

Parts List:

- (1) Side bar set (Driver & Passenger)
- (4) Mounting brackets

(1) Hardware kit including:

- (4) 1/2 x 1 1/2" Hex head bolts
- (4) 1/2" Flat washers
- (4) 1/2" Lock washers

Tools required:

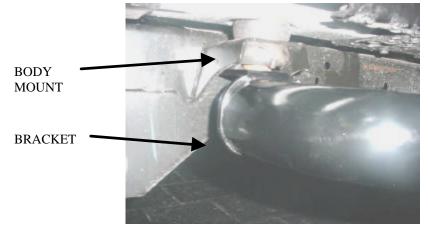
3/4" Socket 3/4" Wrench 5/8" Socket Ratchet

Instructions:

- 1. Read and understand instructions completely before beginning installation.
- 2. Side bar set consists of a driver and passenger side. Be sure to determinate the correct side before installation.
- 3. Loosen the body mounting bolts from mounts located under the cab of the vehicle.
- 4. Place the front/rear mounting brackets up to the body mounts and retighten. Hand tighten at this moment. Leave loose.
- 5. Place the sidebar up to the front and rear mounting brackets and bolt to the mounting brackets using the 1/2 x 1 1/2" hex head bolts, flat and lock washers. Leave loose.
- 6. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- 7. You may need to periodically re-tighten the bolts.

Assembly Diagram:





Approximated installation time: 30 min.



SIDE BAR INSTALL

FODI7.003.E

Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scracht the finish and cause corrosion.