

**Installation Instructions**  
**Front Bumper Replacement Part # 15579T**  
**2015-16 Chevrolet Silverado 2500HD, 3500HD**

Do not attempt to install this product on any vehicle other than the one listed above!

**Part list**

Item	Qty.	Description	Torque
1	12	1/2 x 1 1/2" Hex Bolt	65 Ft. Lbs.
2	12	1/2" Flange nut	65 Ft. Lbs.
3	24	1/2" Flat washer	65 Ft. Lbs.
4	1	Replacement Bumper Assembly	
5	1	Driver Side Frame Bracket	
6	1	Passenger Side Frame Bracket	
7	1	Driver Side Auxiliary Bracket	
8	1	Passenger Side Auxiliary Bracket	



**Tool Required:**

19mm & 3/4" Sockets  
 19mm & 3/4" Wrench  
 Ratchet & Ratchet Extension

**Approximate installation time: 60 min.**

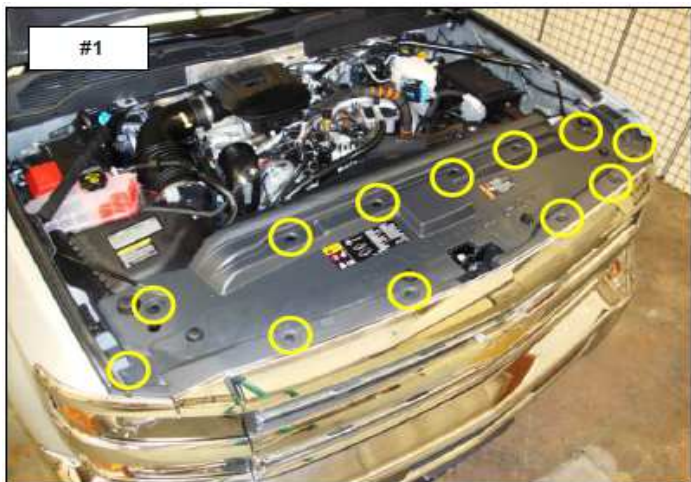
Read the installation instructions completely and verify that all the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact Go Rhino Products for fast, friendly customer service at: 1-888-427-466 or email: [warranty@gorhino.com](mailto:warranty@gorhino.com)

It is the customer's responsibility to protect the finish with a regular application of a non-abrasive polish compatible with the products finish.

## Front Bumper Removal

**Step-1** Open the hood and locate the ( 12 ) plastic push pins ( 6 ) per side securing the radiator cover. Using a flat blade screw driver, pull the head of the push pins up, remove push pins and lift radiator cover off. This will allow access to the bolts securing the top of the grille, ( **Photo 1** ).

**Step-2** Remove the ( 4 ) screws ( 2 ) per side securing the top of the grille, ( **Photo 2** ).



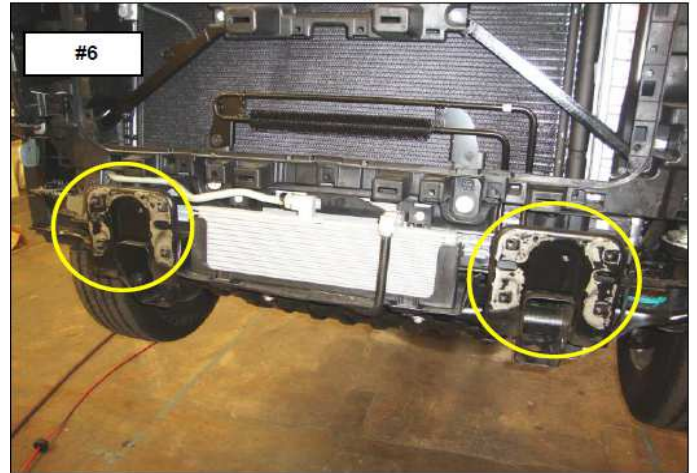
**Step-3** Working from side to side gently pull outward to unsnap the clips and remove the grille, ( **Photo 3** ).

**Step-4** Disconnect the bumper electrical harness from vehicle, ( **Photo 4** ).



**Step-5** On each side of the vehicle, remove the bolt securing the outer bumper support bar to the bumper and loosen the ( 2 ) bolts securing the opposite end of the support bar to the frame body mount bracket, ( Photo 5 ).

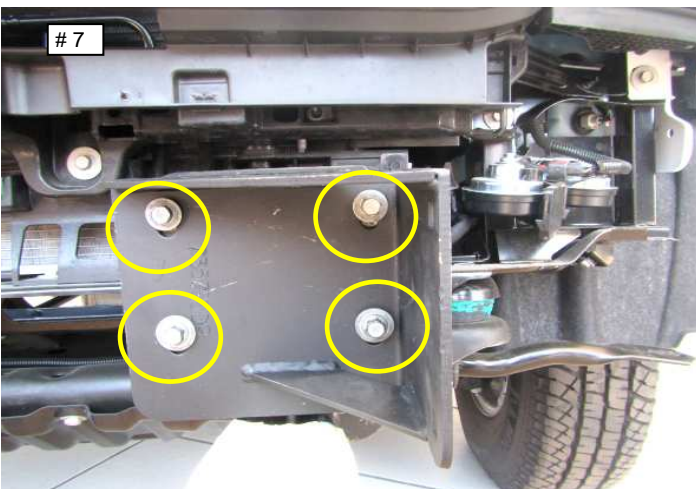
**Step-6** With assistance support the bumper, and remove the bolts ( 4 ) per side securing the bumper and bracket assembly to the frame. Remove the bumper from the vehicle, ( Photo 6 ). Retain the factory bolts to attach the Front Bumper to the vehicle.



### Replacement Bumper Installation

**Step-3** Install the driver's main bracket, align the holes and secure the bracket using ( 4 ) the factory bolts it was removed. Leave the bolts loose for final adjustment. Repeat this step to install the passenger side bracket. ( Photo 9 )

**Step-4** Attach the Front Bumper on the main bracket using: ( 3 ) 1/2 x 1 1/2" hex bolt, ( 3 ) 1/2" hex nuts ( 3 ) 1/2" lock washer, and ( 6 ) 1/2" flat washers. Leave the nuts and bolts loose for final adjustment. Repeat this step in the opposite side. ( Photo 10 )





**Step-1** If use tow hook. Just loosen the nut from tow hook as shown. Leave loose the nut. ( Photo 7 )

**Step-2** Install the driver's side auxiliary bracket by positioning the bracket on the side and bottom of the frame, and secure the bracket to the Front Bumper using ( 2 ) 1/2 x 1 1/2" hex bolt, ( 2 ) 1/2" hex nut, and ( 4 ) 1/2" flat washer. Leave the nuts and bolts loose for final adjustment. Repeat this step to install the passenger side auxiliary bracket. ( **Photo 8** )



**Step-5** Align the holes and attach each factory bumper support bar to each of the replacement bumper support bracket using: ( 1 ) 1/2 x 1 1/2" hex bolt, ( 1 ) 1/2" hex nut, ( 1 ) and ( 4 ) 1/2" flat washer. Leave the nuts and bolts loose for final adjustment. ( **Photo 11** )

**Step-6** Align the Replacement Bumper with the vehicle and tighten all factory and supplied nuts and bolts.( **Photo 12** )

