

# INSTALLATION INSTRUCTIONS

## 37123 Sidebar

02 - 08 Dodge Ram Quad Cab 1500, 02 - 09 Dodge Ram Quad Cab 2500/3500 HD

### Parts List:

#### QTY

- (1) Nerfstep Set (Driver & Passenger)
- (2) Mounting Front Main Brackets (Driver & Passenger)
- (2) Mounting Rear Main Brackets (Driver & Passenger)
- (2) Mounting Front Auxiliary Brackets
- (2) Mounting Rear Auxiliary Brackets
- (8) Bolt plates
- (4) 1/2" HD Small thick flat washers
- (4) 1/2" HD Big thick flat washer

### (1) Hardware kit 37123:

- (4) 1/2 x 2" Hex Head Bolt
- (8) 1/2" Flat Washer
- (4) 1/2" Lock Washer
- (8) 3/8" Flat Washer
- (8) 3/8" Lock Washer
- (8) 3/8" Hex Nut
- (4) M12 x 120 mm Hex. Head Bolt
- (8) Vynil gaskets

### Tools required:

- |              |              |         |
|--------------|--------------|---------|
| 3/4" Socket  | 9/16" Wrench | Ratchet |
| 9/16" Socket | 18 mm Socket |         |

### Instructions:

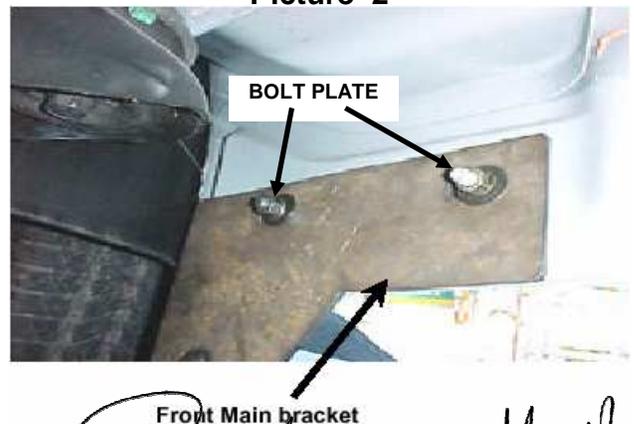
**Approximated installation time: 24 min.**

1. Before beginning the installation, please read the instructions thoroughly. If any of the listed hardware is missing, please stop the installation and call your distributor immediately.
- 2.- Nerfstep set consist of a driver and passenger side. Be sure to determine the correct side before installation.
- 3.- Locate and remove 4 rubber plugs at the front and rear of the vehicle on the inside of the vehicle rocker panel, as shown in **Picture 1**
- 4.-Insert bolt plates into the oval openings in the vehicle rocker panel, place vynil gaskets in bolt plates. Place the front and rear mounting brackets up to the bolt plates, making sure that the long end of the main brackets is the top as shown in **Picture 2**. Secure the front and rear main mounting brackets to the bolt plates using 3/8" flat and lock washers and hex nuts.
5. Locate and remove the front body mounting bolt from the vehicle. Position and attach the front auxiliary bracket to the body mount using the **M12 x 120 mm** hex head bolt and **1/2"** flat washer supplied. **Picture 3**. Do not tighten at this time. Repeat this process for the rear auxiliary bracket. Discard the factory bolts. **Note 1:** Due to the variation of vehicle body mounts, the small 1/2" H.D. flat washers may be required to avoid bottoming out the bolts. **Note 2:** On 2006 and up models, an impact wrench or breaker bar may be required to remove the factory body mounting bolts. **Note 3:** On 2006 and up models, the big 1/2" H.D. flat washers are required. **Picture 5**.
- 6.- Place the nerfstep up to the front and rear main brackets. Align the front main bracket, front auxiliary bracket, and the front of the nerfstep and then secure them together using a **1/2 x 2"** hex. head bolt, flat washer and lock washer. **Picture 4**. Repeat this process for the rear of the nerfstep.
- 7.- Make any final adjustments to the alignment of the nerfstep and then tighten all of the fasteners until snug. Repeat for passenger side.
- 8.- You may need to periodically re-tighten the fasteners on your Nerfstep.

### Assembly Diagram: **Picture 1**



### **Picture 2**



### Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Design: *[Signature]*

Quality: *[Signature]*

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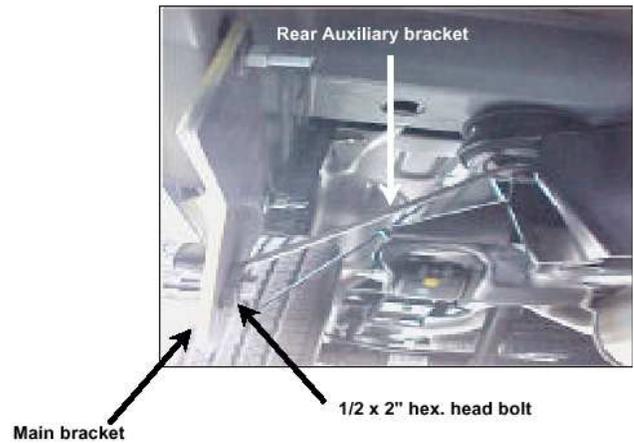
Picture 3



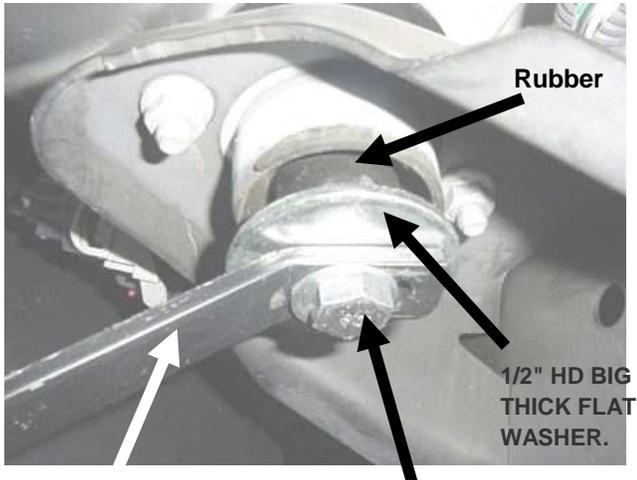
Auxiliary bracket mounted to the body mount on vehicle

\* Mounting for year models before 2006

Picture 4



Picture 5



Auxiliary Bracket

M12 x 120 mm. HEX HEAD BOLT

\* For year models '06-'08 install bolt to 100 ft/pounds of torque



Sidebar Installed

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