INSTALLATION INSTRUCTIONS

37015 Sidebar

92 - 99 Chevy Suburban, Yukon XL

Parts List:

(1) Hardware kit including:

QTY

T01 (2) 1/2 x 2" Flat head bolt

P01 (1) Sidebar set

T02 (2) 1/2 x 1 1/2" Hex head bolt

(Driver & Passenger)

T03 (2) 1/2 x 1 1/4" cut head bolt

P02 (2) Front mounting bracket

T04 (2) M12 x 120 mm Hex head bolt

P03 (2) Rear mounting bracket

T05 (6) 1/2" Flat washer T06 (2) 1/2" Lock washer

P04 (2) Front auxiliary mounting bracket P05 (2) Rear auxiliary mounting bracket

T07 (2) 1/2" Hex nut

Tools requiered:

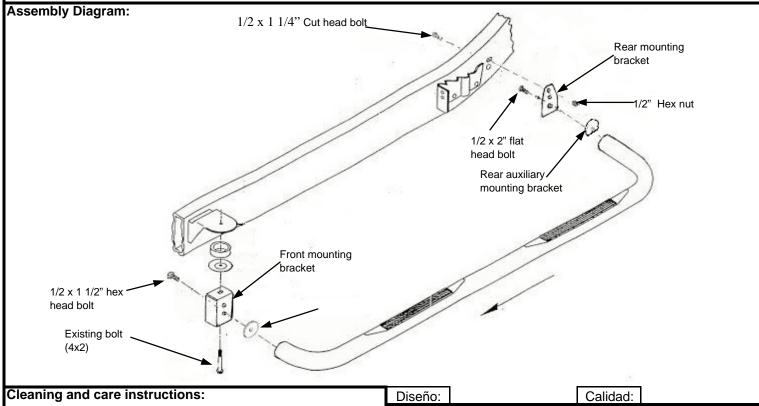
3/4" Socket Ratchet 3/4" Wrench 18mm Socket

Instructions:

Aproximated installation time: 30 min.

- 1. Read and understand instructions completely before beginning installation.
- 2. Sidebar set consist of a driver and passenger side. Be sure to determinate the correct side before installation.
- 3. Remove the front body mounting bolts from mounts located under the cab of the vehicle. Place the front mounting bracket up to the body mounts and bolt using the factory bolts. Note: If the vehicle is 4x4 replace the factory mounting bolts for M12 x 120 mm hex head bolts provided.
- 4. To install rear mounting bracket, bolt rear mounting bracket to the sidebar using 1/2 x 2" flat head bolt, place the rear auxiliary mounting bracket between the sidebar and the rear mounting bracket. If the vehicle is 4x2 place the flat bolt in the middle hole, if is 4x4 place in the lower hole. Then insert a 1/2 x 1 1/4" cut head bolt into the obround hole, then rotate 1/4 the bolt to secure into the frame hole. Bolt to the rear mounting bracket using flat washer and 1/2" hex nut. Note: On the left outboard side of frame, just behind the spring hanger bracket and below the obround hole is a plastic clamp base that retains a wiring harness. This clamp mounting base sticks thru the side of the frame and must be removed, once bracket is placed, re-install the clamp in the place.

 5. Place the sidebar up to the front mounting brackets and bolt it using the 1/2 x 1 1/2" hex head bolt, flat and lock washer. Leave
- 5. Place the sidebar up to the front mounting brackets and bolt it using the 1/2 x 1 1/2" hex head bolt, flat and lock washer. Leave loose.
- 6. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- 7. You may need to re-tighten the bolts periodically.



Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.