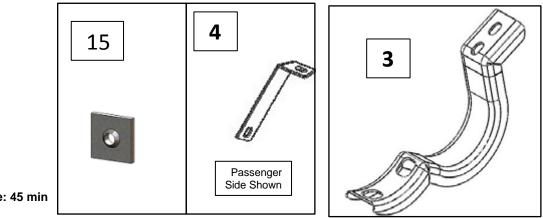
Installation Instructions *DOMINATOR D4 DUAL-STEP* Part # D44416 2007-2013 Toyota Tundra CREW MAX

| | | | Parts List | | |
|------|-------|------------|---------------------------------|------------|--|
| ltem | Qty. | Part # | Description | Torque | |
| 1 | 2 | D44-2896AA | Front Bracket | - | |
| 2 | 2 | D44-2890AA | Center Bracket | - | |
| 3 | 4 | D44-2896BA | Rear Bracket | - | |
| 4 | 1 Set | D44-2892AA | Center Auxiliary Bracket | - | |
| 5 | 16 | - | 5/16" X 1" Hex Bolt (black) | 17Ft. Lbs. | |
| 6 | 16 | - | 5/16" Lock Washer (black) | - | |
| 7 | 16 | - | 5/16" Flat Washer | - | |
| 8 | 16 | - | 5/16" Lock Washer | - | |
| 9 | 16 | - | M8 x 25mm Hex Bolt | 18Ft. Lbs. | |
| 10 | 2 | - | 3/8" x 1 1/4" Hex Bolt (black) | 30Ft. Lbs. | |
| 11 | 2 | - | 3/8" x 1" Carriage Bolt (black) | 30Ft. Lbs. | |
| 12 | 20 | - | 3/8" Flat Washer (black) | - | |
| 13 | 4 | - | 3/8" Lock Washer (black) | - | |
| 14 | 2 | - | 3/8" Hex Nut (black) | - | |
| 15 | 2 | 10701AA | 3/8" Nut Plate | - | |
| 16 | 1 Set | - | Side Step | - | |



Tool Required: 13mm Socket 1/2" & 9/16" Socket 9/16" Wrench Ratchet & Ratchet Extension Approximate Installation Time: 45 min

Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact *Go Rhino Products* for fast, friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

Installation

Step-1 Locate and remove plastic plugs or factory hex bolts (if equipped) from the threaded inserts in the underside of the body at the front center and rear of the cab, (**Photo 1, 2 & 3**).



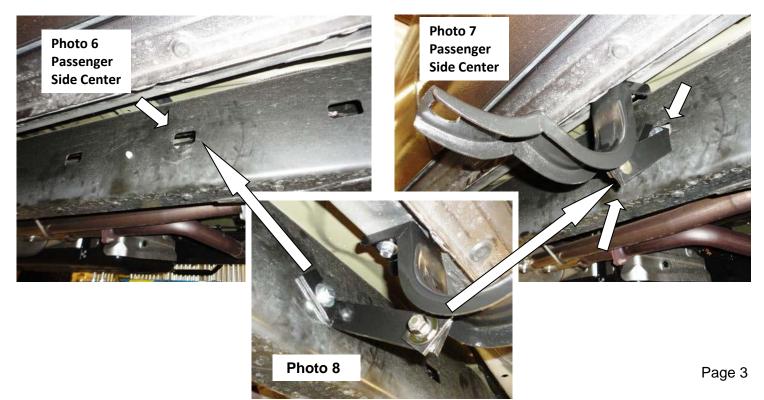
Step-2 Attach the front center and rear brackets to the underside of the body using (2) M8 x 25mm hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers for each bracket, (**Photo 4 & 5**).Leave the bolts loose for final adjustment.



Step-3 Locate the rectangular hole in the side of the frame that aligns with the center bracket, (**Photo 6**). Note: The center bracket was removed for photo purposes.

Step-4 Position one of the nut plates behind the frame with the flat side of the nut plate covering the rectangular hole.

Step-5 Hold the nut plate in position, and attach the passenger side auxiliary bracket to the side of the frame using the nut plate, (1) $3/8" \times 1 \frac{1}{4"}$ hex bolt, (1) 3/8" lock washer and (1) 3/8" flat washer. Attach the opposite end of the auxiliary bracket to the center bracket tab using (1) $3/8" \times 1"$ carriage bolt, (1) 3/8" flat washer, (1) 3/8" lock washer and (1) 3/8" hex nut, (**Photo 7 & 8**). Leave the nut and bolts loose for final adjustment.



Step-6 Attach the passenger side step to each of the brackets using (2) 5/16" x 1" hex bolts, (2) 5/16" lock washers and (2) 3/8" flat washers, (**Illustration 1 & 2**).

Step-7 Align the side step with the vehicle and tighten all side step and bracket nuts and bolts.

Step-8 Repeat the installation steps to install the driver side brackets and side step. Remember to check and retighten all nuts and bolts periodically.

