

INSTALLATION INSTRUCTIONS

DOMINATOR D2 SIDE STEPS
FORD F-250, F-350 SUPER DUTY CREW CAB PICKUP
PART # D24180 (B-T-PS)



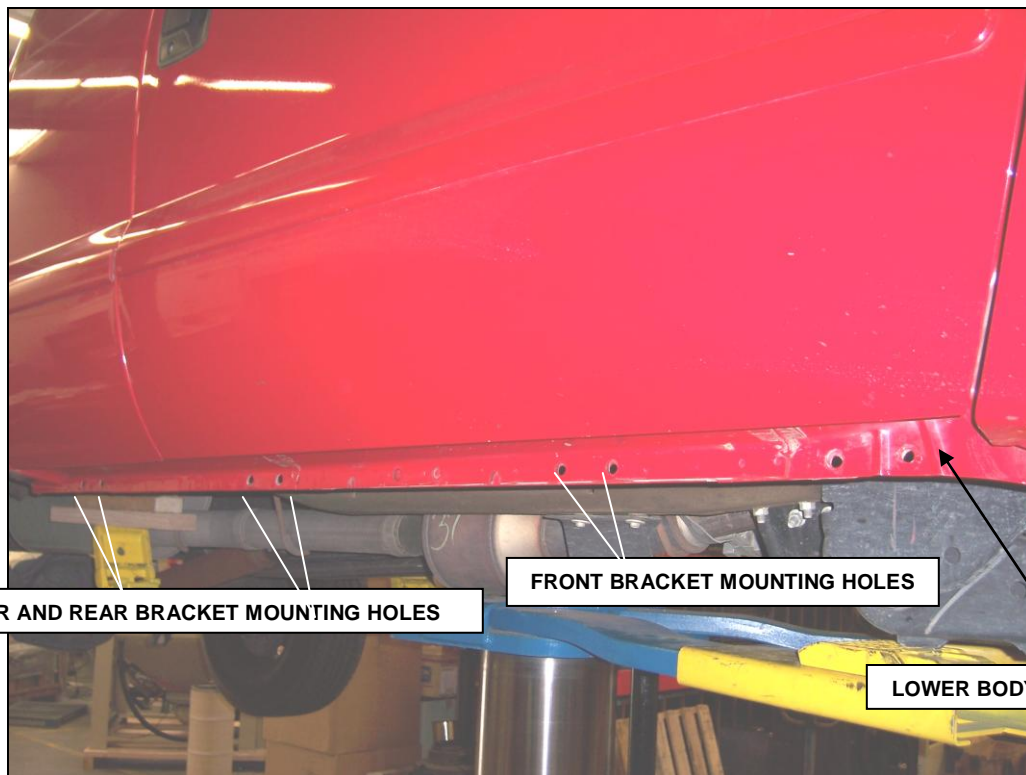
PARTS LIST

<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
12	5/16" X 1" HEX BOLTS	48	3/8" FLAT WASHERS
12	5/16" FLAT WASHERS	24	3/8" HEX NUTS
12	5/16" LOCK WASHERS	6	F99 MOUNTING BRACKETS
12	5/16" U-NUTS	1	D24180D DRIVER SIDE STEP
24	3/8" LOCK WASHERS	1	D24180P PASSENGER SIDE STEP
24	3/8" x 1 1/4" HEX BOLTS		

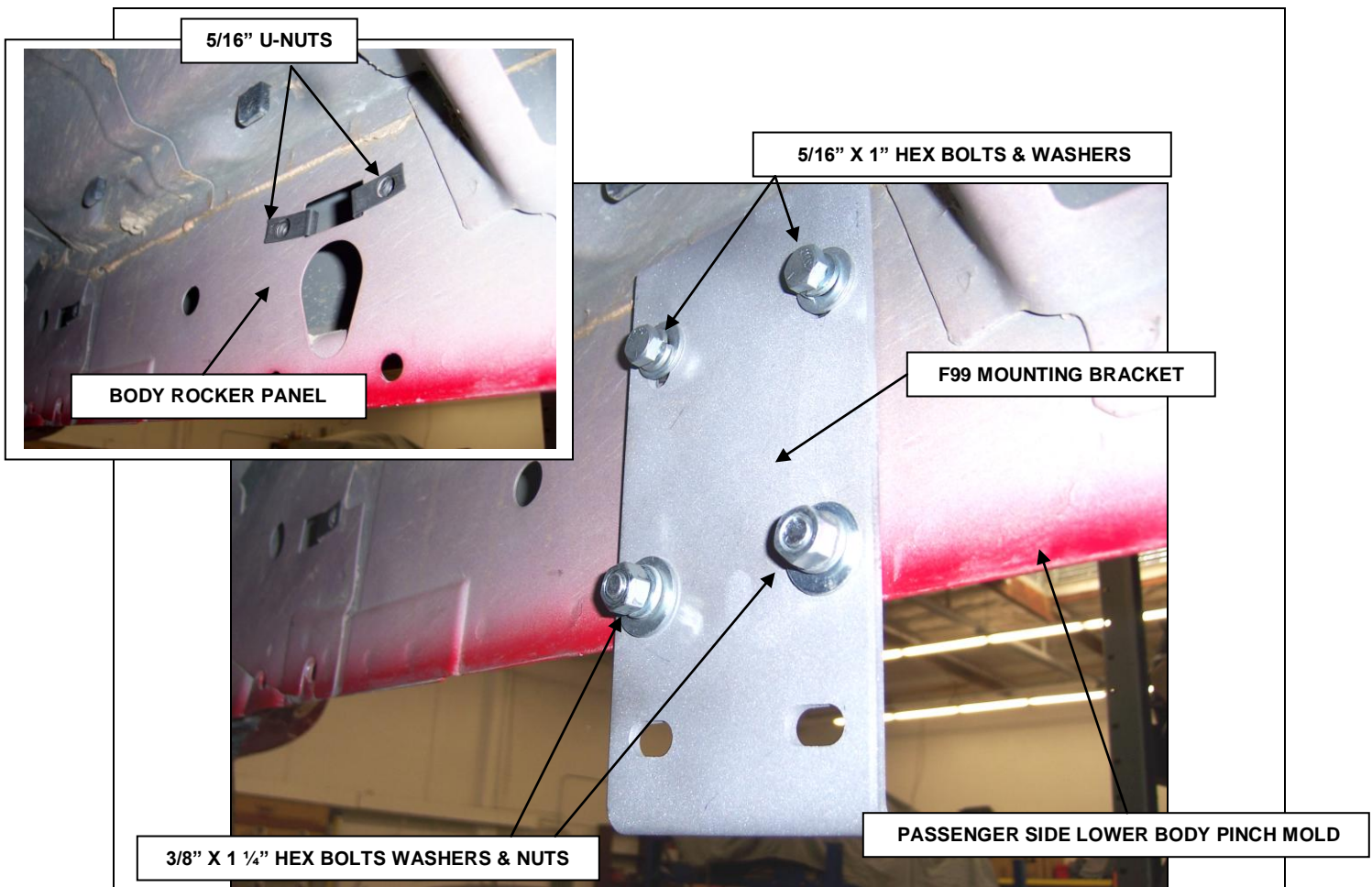
Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact *Go Rhino Products* for fast, friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

STEP-1 Read the installation instructions completely before you begin.

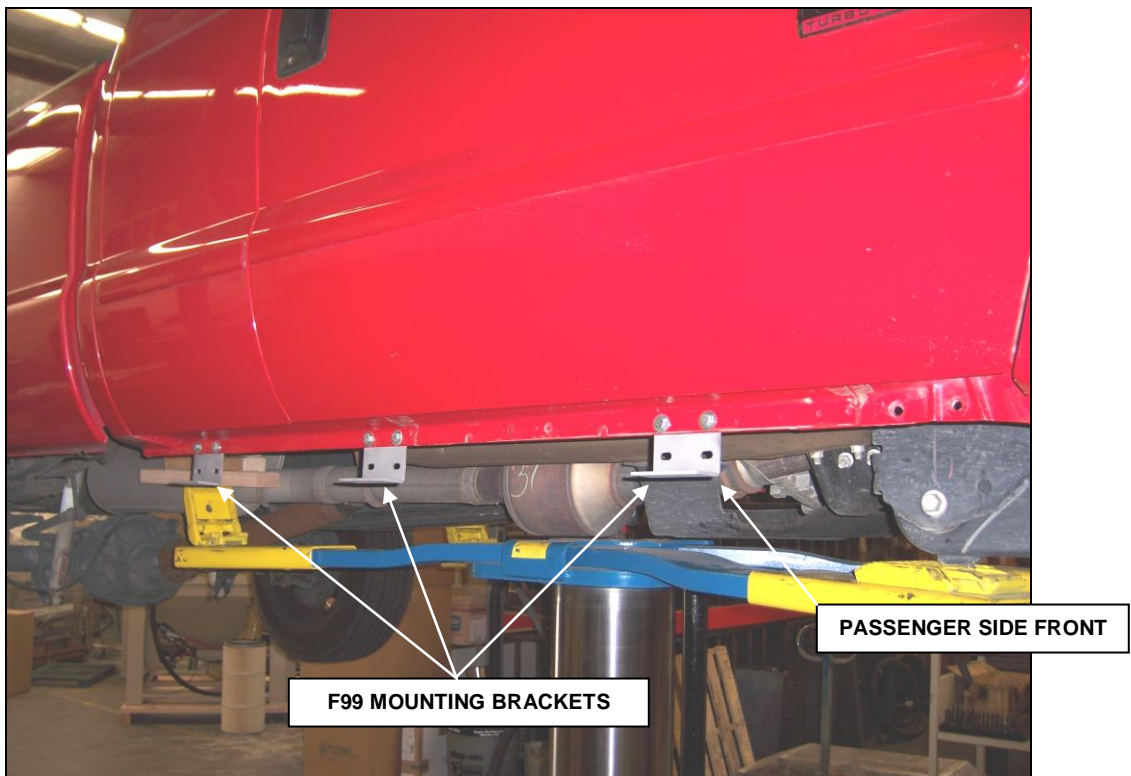
If the vehicle is equipped with factory side steps, remove the fasteners and steps.

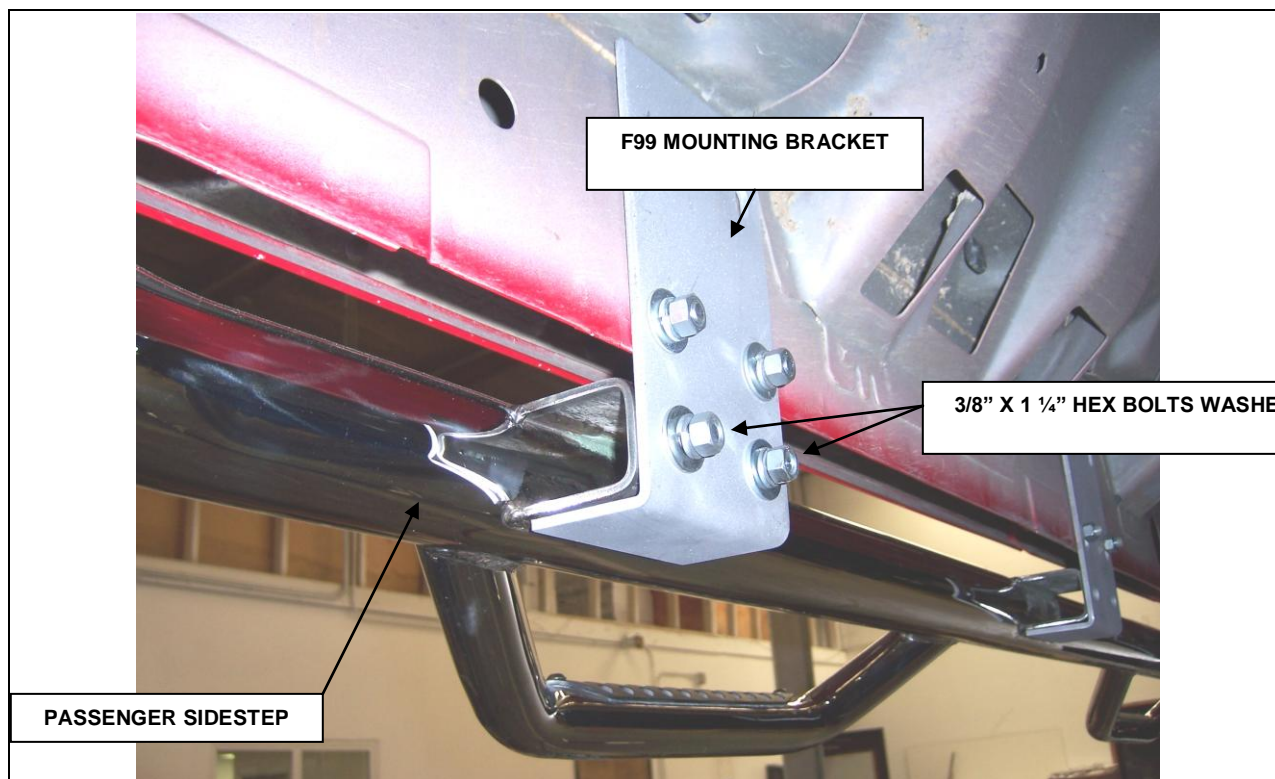


STEP-2 This installation uses three mounting brackets per side. Beginning with the passenger side, locate the holes in the rocker panel and lower body pinch mold.



STEP-3 Install the 5/16" u-nuts in the rocker panel. Loosely attach the mounting brackets to the rocker panel and pinch mold using the 5/16" hex bolts, 3/8" hex bolts, washers, and nuts as shown.





STEP-4 Position the passenger sidestep up to the mounting brackets and loosely attach it to the brackets using the 3/8" x 1 1/4" hex bolts, washers and nuts as shown.



STEP-5 Align sidestep with the body, and then tighten all mounting bracket and sidestep nuts and bolts. Repeat the above steps to install the driver side mounting brackets and sidestep.