

DOMINATOR II

REV/B

DOMINATOR SERIES SIDESTEPS

ASSEMBLY & INSTALLATION INSTRUCTIONS

PART NO. D24125 97-04 FORD F-150 HERITAGE SUPER Cab

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

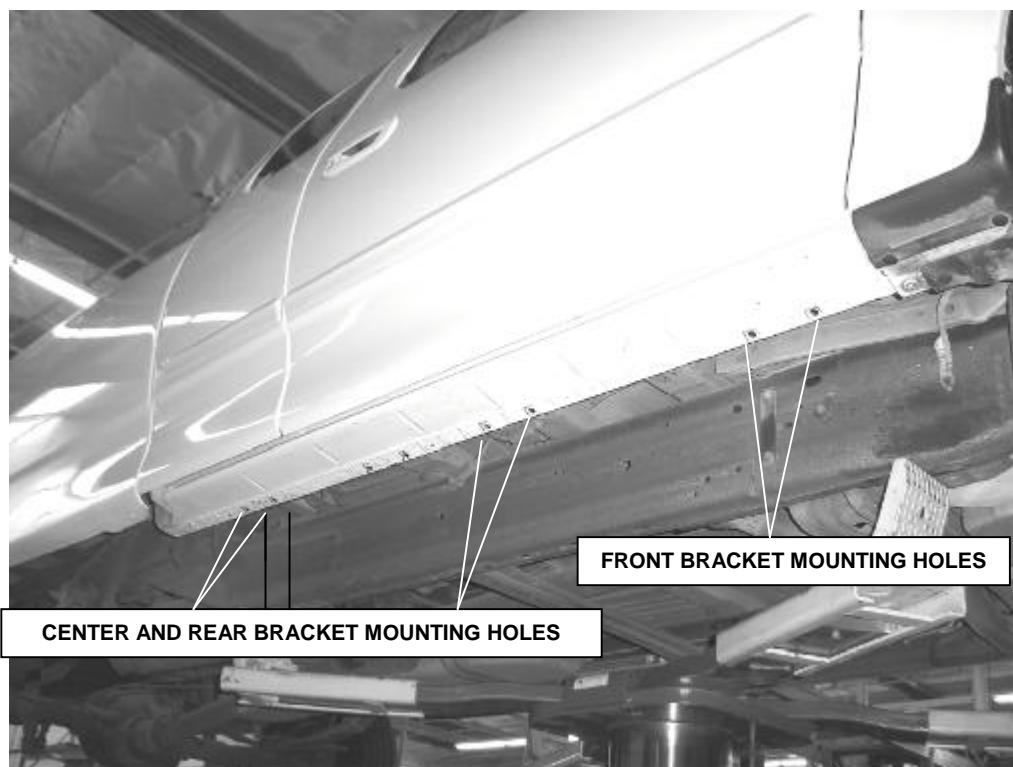
<u>QTY</u>	<u>PARTS DESCRIPTION</u>
48	3/8" FLAT WASHERS
24	3/8" HEX NUTS
24	3/8" x 1 " HEX BOLTS
24	3/8" LOCK WASHERS

<u>QTY</u>	<u>PARTS DESCRIPTION</u>
2	F05 FRONT MOUNTING BRACKETS
4	F06 CENTER AND REAR MOUNTING BRACKETS
1	D24125P PASSENGER SIDESTEP
1	D24125D DRIVER SIDESTEP

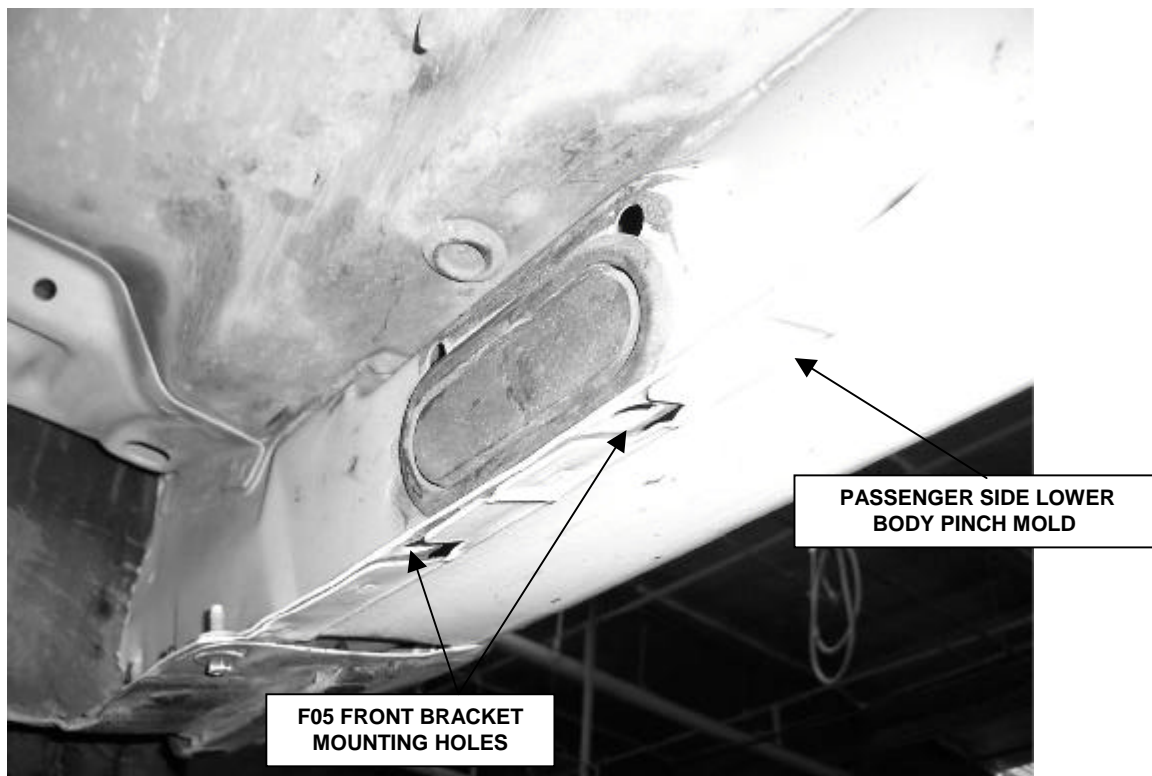
INSTALLATION INSTRUCTIONS

STEP 1. Read the instructions completely before you begin the installation.

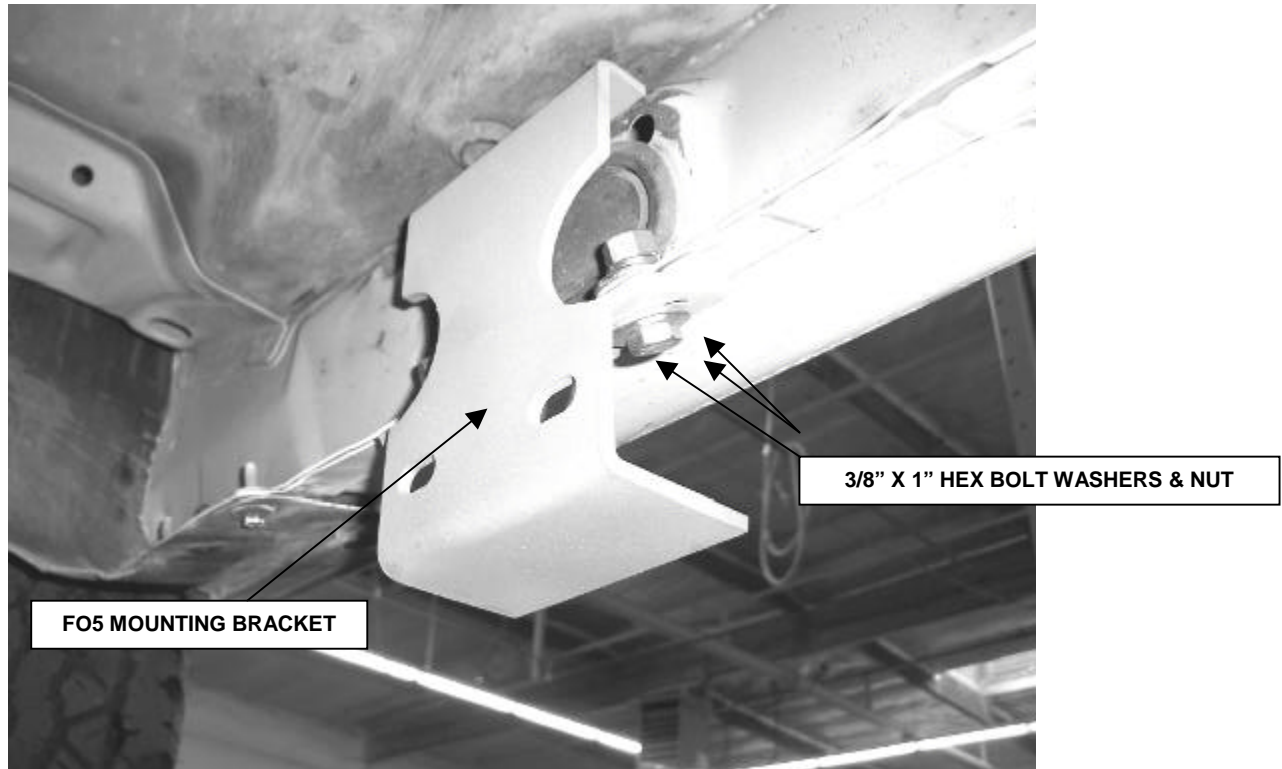
If the vehicle is equipped with factory running boards, remove boards and fasteners.



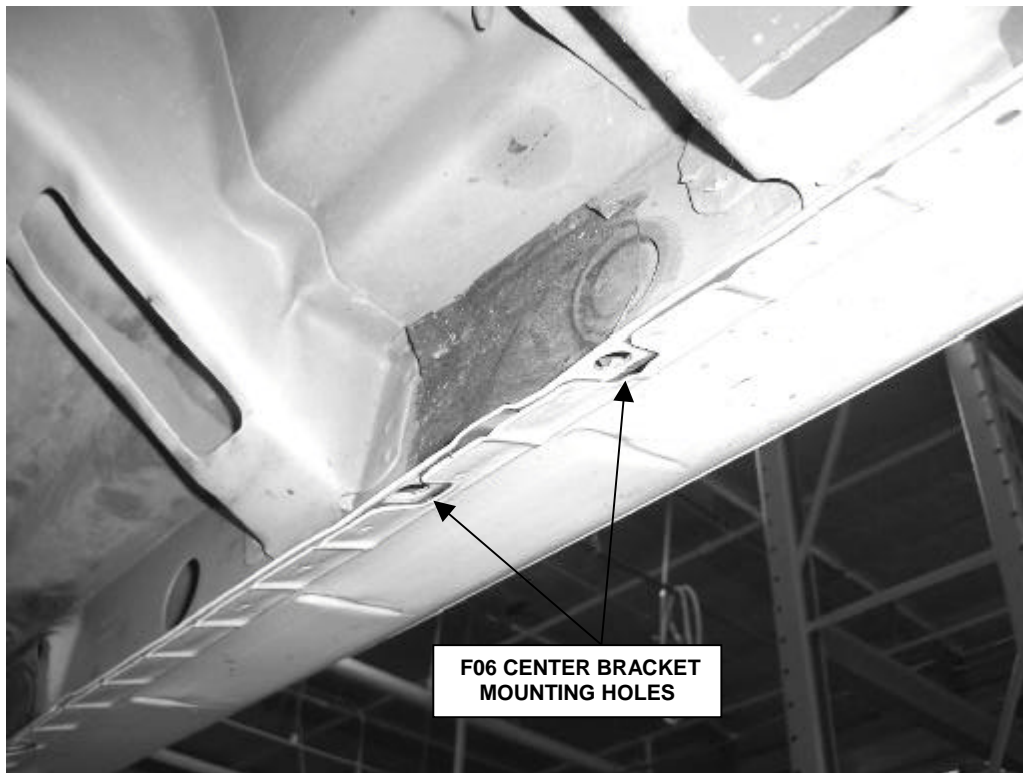
STEP 2. This installation uses three mounting brackets per side.



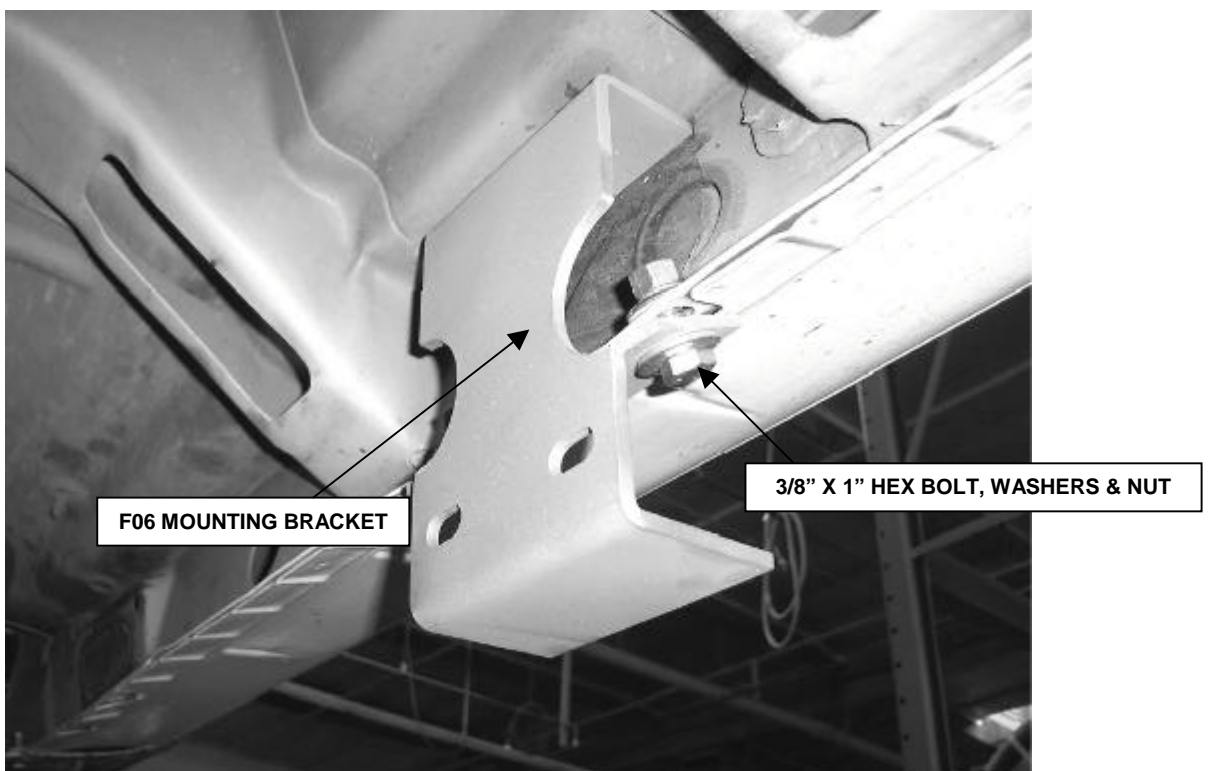
STEP 3. Beginning with the passenger side, locate the holes in the lower body pinch mold for the front mounting bracket.



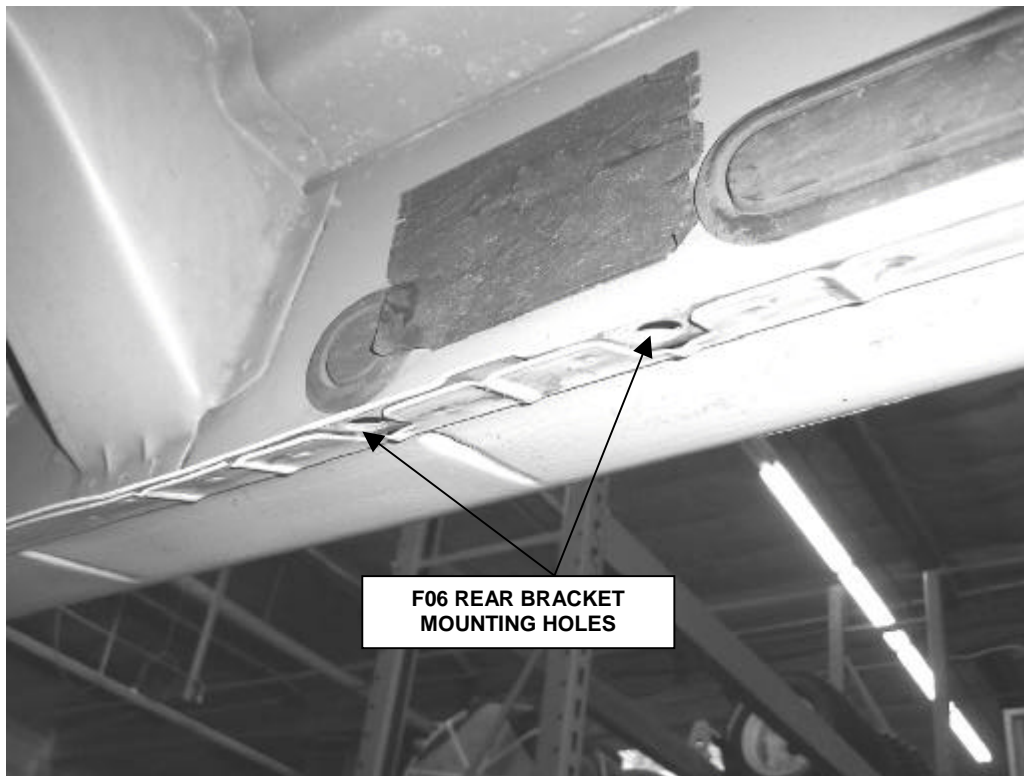
STEP 4. Loosely attach the flange of the front mounting bracket to the bottom of the lower body pinch mold using the 3/8" x 1" hex bolts, washers, and nuts as shown.



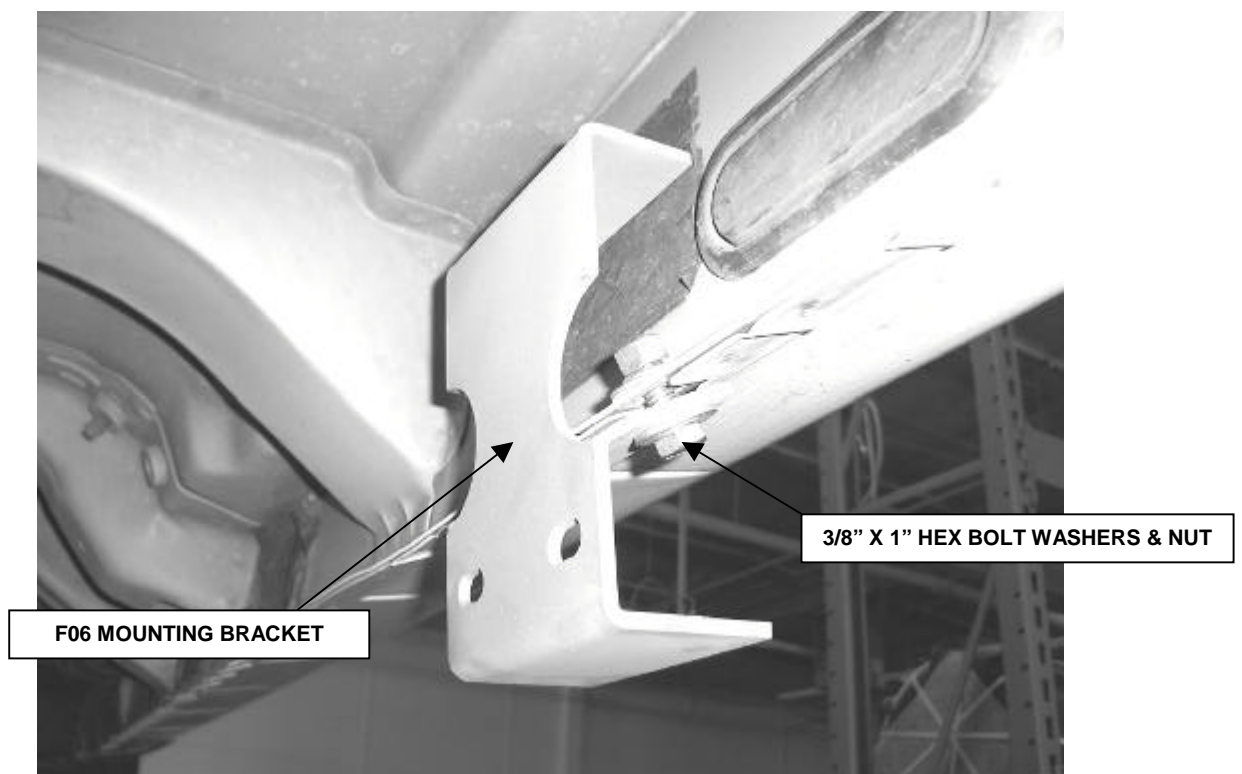
STEP 5. Locate the holes in the lower body pinch mold for the center-mounting bracket.



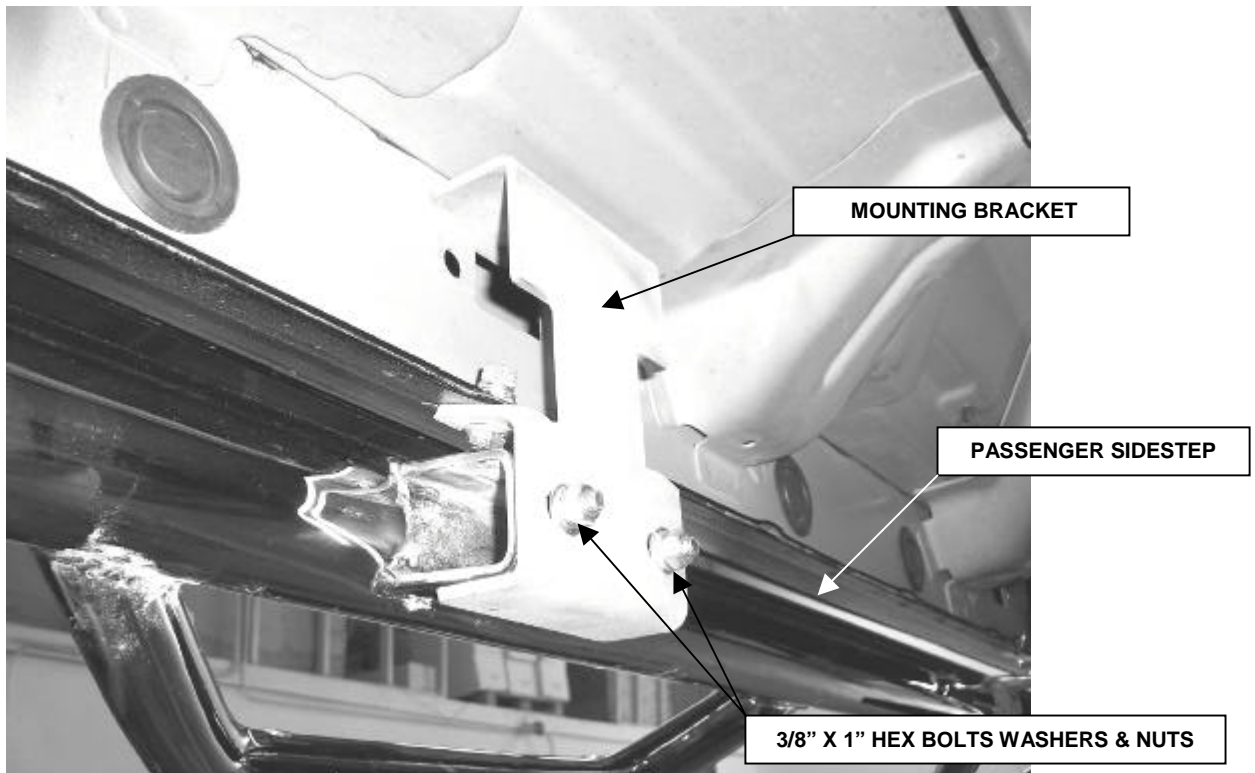
STEP 6. Loosely attach the flange of the mounting bracket to the bottom of the lower body pinch mold using the 3/8" x 1" hex bolts, washers, and nuts.



STEP 7. Locate the holes in the lower body pinch mold for the rear-mounting bracket.



STEP 8. Loosely attach the flange of the mounting bracket to the bottom of the lower body pinch mold using the 3/8" x 1" hex bolts, washers, and nuts.



STEP 9. Position the passenger sidestep up to the mounting brackets and loosely attach it to the brackets using the 3/8" x 1" hex bolts, washers and nuts as shown.

STEP 10. Align sidestep with the body, and then tighten all mounting bracket and sidestep nuts and bolts.

STEP 11. Repeat the above steps to install the driver side mounting brackets and sidestep.