

INSTALLATION INSTRUCTIONS

4409

95 – 04 Toyota Tacoma P. U. Regular Cab 4 WD/95 – 01 Extended Cab 4 WD

Parts List :

QTY	(1) Hardware kit including :	
(1) Sidebar set (Driver & Passenger)	(4) 1/2 x 1 1/2" Hex head bolt	(4) 3/8" Lock washer
(2) Front mounting bracket	(2) 1/2 x 1 1/2" flat head bolt	(4) 3/8" Hex nut
(2) Rear mounting bracket	(8) 1/2" Flat washer	(2) Vynil gasket
(2) Top/bottom clamps sets	(6) 1/2" Lock washer	
(1) Channel bracket	(4) 1/2" Hex nut	
(1) Flat bracket	(4) 3/8 x 1 3/4" Hex head bolt	
(1) Flat bracket	(8) 3/8" Flat washer	
(2) Bolt plates		

Tools Required :

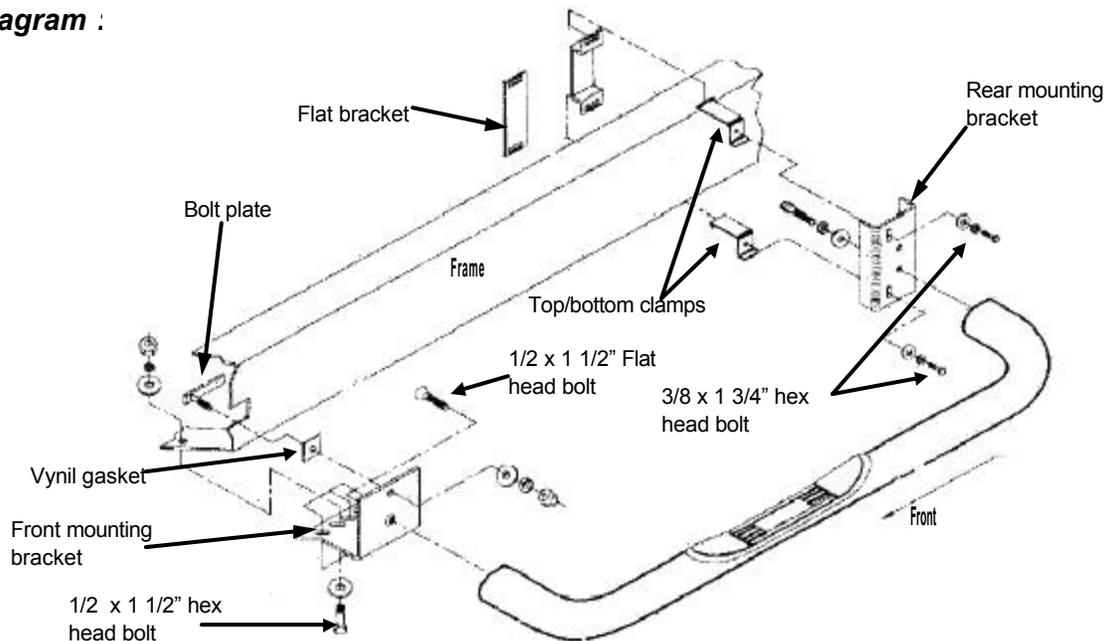
3/4" Socket	9/16" Socket	5/16" Allen wrench
3/4" Wrench	9/16" Wrench	Ratchet

Instructions :

Approximated installation time: 30 min.

1. Read and understand instructions completely before beginning installation.
2. Sidebar set consist of a driver and passenger side. Be sure to determinate the correct side before installation.
3. Locate the existing hole in front of the frame of the vehicle, then introduce the bolt plate with the long end facing to rear. Place a vynil gasket on the bolt plate to avoid the bracket fall into the frame.
4. Place the sidebar up to the front and rear mounting brackets. Secure to the front mounting bracket in the coined hole using a 1/2 x 1 1/2" flat head bolt. Bolt to the rear mounting bracket in the bottom hole using a 1/2 x 1 1/2" hex head bolt, flat and lock washers. **Note:** Place sidebar assembly on a flat surface, and space the tube up so it is level, and the mounting brackets are straight up and down. Tighten the sidebar bolts.
5. Place sidebar assembly up to the vehicle frame, and secure to the bolt plate in the top hole of the front mounting bracket using 1/2" flat & lock washers and hex nut. Leave loose.
6. Install the top and bottom clamps on rear mounting bracket using 3/8 x 1 3/4" hex head bolts, flat & lock washers. **Note:** On Reg. Cab models, place channel bracket against back side of frame on driver side so recessed area of bracket clears the brake lines. Position the flat bracket against the back side of frame on passenger side. On Ext. Cab models, place channel bracket against back side of frame on passenger side, and the flat bracket on the driver side. Hook top and bottom clamps through slots in channel/flat brackets, hand tighten.
7. Install 1/2 x 1 1/2" hex head bolt, (2) 1/2" flat washers and lock washer, and hex nut through the slot in bottom of front mounting bracket which lines up with hole in frame cross member, as shown. **Note:** Slot used may vary from truck to truck.
8. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
9. You may need to periodically re-tighten the bolts.

Assembly Diagram :



Cleaning and care instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.