

**GO RHINO! PRODUCTS** 3000 SERIES INSTRUCTION SHEET  
2001 FORD EXPLORER SPORT & SPORT TRAC 2/4WD PART NO. 3390M REV.B 3/00

<u>QTY</u>	<u>PARTS DESCRIPTION</u>
2	1/4" X 3/4" BUTTON HEAD BOLTS
2	1/4" SOCKET SCREWS
2	NYLON FLANGED WASHERS
4	3/8" X 1" HEX BOLTS
4	3/8" X 1" BUTTON HEAD BOLTS
4	3/8" LOCK WASHERS
4	3/8" HEX NUTS
4	1/2" X 1 1/2" HEX BOLTS
4	1/2" X 2" HEX BOLTS
8	1/2" FLAT WASHERS
8	1/2" LOCK WASHERS
8	1/2" HEX NUTS
2	1156A UPPER MOUNTING BRACKETS
2	1156S SHIMS
1	1156D DRIVER SIDE LOWER MOUNTING BRACKET
1	1156P PASSENGER SIDE LOWER MOUNTING BRACKET

**ASSEMBLY INSTRUCTIONS**

STEP 1. BEGIN THE ASSEMBLY BY LOOSELY ATTACHING THE BOTTOM STEP TUBE TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" BUTTON HEAD BOLTS.

STEP 2. SLIDE THE BRUSH GUARDS THROUGH THE SIDE PLATES, FLANGED WASHERS AND INTO THE TOP TUBE.

STEP 3. ATTACH THE CENTER PLATE TO THE SIDE PLATES AND BRUSH GUARDS USING THE 3/8" X 1" HEX BOLTS, LOCK WASHERS, AND HEX NUTS.

STEP 4. ATTACH THE EUROTUBE TO THE BRUSH GUARDS USING THE 5/16" X 1 3/4" FLAT HEAD SCREWS.

STEP 5. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS. NOTE: SECURE THE TOP TUBE USING THE 1/4" SOCKET SCREWS.

STEP 6. ATTACH THE HEAD LIGHT PROTECTORS TO THE BRUSH GUARDS USING THE 1/4" X 3/4" BUTTON HEAD BOLTS AND TO THE SIDE PLATES USING THE 5/16" X 1" BUTTON HEAD BOLTS AND LOCK NUTS.

**INSTALLATION INSTRUCTIONS** PART NO. 3390M

STEP 1. READ THE INSTRUCTIONS COMPLETELY BEFORE BEGINNING THE INSTALLATION.

STEP 2. LOOSELY ATTACH THE LOWER MOUNTING BRACKETS TO THE BOTTOM OF THE TOW HOOK FRAME BRACKETS (IF EQUIPPED, REMOVE THE TOW HOOKS, AND POSITION THE SHIMS AND MOUNTING BRACKETS BETWEEN THE FRAME BRACKETS AND TOW HOOKS) USING THE 1/2" X 2" HEX BOLTS, WASHERS NUTS AND SHIMS SUPPLIED.

STEP 3. LOOSELY ATTACH THE GRILLE GUARD ASSEMBLY TO THE OUTSIDE OF THE LOWER MOUNTING BRACKETS USING THE 1/2" X 1 1/2" HEX BOLTS, WASHERS AND NUTS.

STEP 4. OPEN THE HOOD, LOCATE AND REMOVE THE TWO HEX BOLTS FROM THE TOP OF THE GRILLE. (BOLTS ARE APPROXIMATELY 10 1/4" APART) ATTACH 1156A UPPER BRACKETS TO THE TOP OF THE GRILLE USING THE FACTORY BOLTS, AND TO THE THREADED INSERTS IN THE BOTTOM OF THE GRILLE GUARD TOP TUBE USING THE 1/4" X 3/4" BUTTON HEAD BOLTS.

STEP 5. ALIGN THE GRILLE GUARD ASSEMBLY WITH THE VEHICLE, AND TIGHTEN ALL NUTS AND BOLTS.

