



3000 SERIES STEPGUARD

GRILLE GUARD ASSEMBLY INSTRUCTIONS

PART NO. 3096MB & 3096MC 01 - 02 Chevy Silverado 1500HD, 99 - 02 Silverado 2500 Crew Cab P/U / 00 - 06 Suburban 2500 2/4 WD

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

PART LIST

<u>QTY</u>	<u>PART DESCRIPTION</u>	<u>QTY</u>	<u>PART DESCRIPTION</u>
2	1/2 x 1 1/2" HEX BOLT	2	1037A CENTER PLATE BRACKETS
6	1/2" FLAT WASHER	1	1038BD DRIVER UPPER BRACKET
4	1/2" LOCK WASHER	1	1038BP PASSENGER UPPER BRACKET
2	1/2" HEX NUT	1	1038CD DRIVER FRAME BRACKET
2	M12 HEX NUT	1	1038CP PASSENGER FRAME BRACKET
2	SQUARE NUT SPACER	1	P200 PLUG KIT
4	3/8 x 1" BUTTON ALLEN BOLT	2	1/4" SOCKET SCREW
12	3/8 x 1" HEX BOLT	2	NYLON FLANGE WASHER
2	3/8" FLAT WASHER	4	5/16" LOCK NUT
14	3/8" LOCK WASHER	2	5/16 X 1 3/4" FLAT HEAD BOLT
10	3/8" HEX NUT	4	5/16 x 1" BUTTON BOLT

ASSEMBLY INSTRUCTIONS

READ THE ASSEMBLY AND INSTALLATION INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN.

STEP 1. BEGIN THE GRILLE ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

STEP 2. LOOSELY ATTACHING THE BOTTOM PLATE TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" BUTTON BOLTS.

STEP 3. INSERT THE FLANGE WASHERS IN THE SIDE PLATES. POSITION THE TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES, AND SLIDE THE BRUSH GUARDS THROUGH THE SIDE PLATES, FLANGED WASHERS AND INTO THE TOP TUBE. **NOTE:** LUBRICATE BRUSH GUARD TUBES TO EASE ASSEMBLY.

STEP 4. ATTACH EUROTUBE TO BRUSHGUARDS USING 5/16 x 1 3/4" FLAT HEAD SCREWS AS SHOWN IN DIAGRAM. DO NOT SECURE.

STEP 5. POSITION THE CENTER PLATE BETWEEN THE SIDE PLATES, AND ATTACH THE CENTER PLATE USING THE 3/8" X 1" HEX HEAD BOLTS, FLAT AND LOCK WASHERS, AND NUTS.

STEP 6. ALIGN THE GRILLE ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS. **NOTE:** SECURE THE TOP TUBE USING THE 1/4" SOCKET SCREWS.

STEP 7. ATTACH THE HEAD LIGHT PROTECTORS TO THE BRUSH GUARDS USING THE 1/4" x 3/4" BUTTON HEAD BOLTS AND TO THE SIDE PLATES USING THE 5/16" X 1" BUTTON HEAD BOLTS AND LOCK NUTS.

INSTALLATION INSTRUCTIONS

NOTE: SOME MODELS MAY REQUIRE NOTCHING THE LOWER BUMPER FASCIA .

STEP 1. BEGINNIN WITH THE PASSENGER SIDE, LOCATE AND REMOVE THE UPPER BUMPER BOLT. THE BOLT IS LOCATED BEHIND THE GRILLE ON TOP OF THE BUMPER. THE BOLT IS ACCESSABLE BY REMOVING THE RIVETS AND PLASTIC TRIM PANEL ON TOP OF THE GRILLE. LOOSENING THE CAMS LOCKS SECURING THE GRILLE AND REACHING DOWN THROUGH THE OPENING. NOTE: PULL OUTWARD ON BOTTOM OF GRILLE TO EXPOSE BOLT.

STEP 2. ATTACH 1038BP UPPER BRACKET TO BUMPER USING THE BUMPER BOLT AND SQUARE SPACER AS SHOWN. DO NOT TIGHTEN.

STEP 3. POSITION 1037A CENTER PLATE BRACKET BETWEEN THE GRILLE AND BUMPER AND ATTACH TO TOP OF 1038BP UPPER BRACKET USING 3/8 x 1" HEX BOLT AND LOCK WASHER. DO NOT TIGHTEN.

STEP 4. ATTACH 1038CP FRAME BRACKET TO LOWER BUMPER BOLT USING 12MM HEX NUT AND 1/2" FLAT WASHER AND TO HOLE IN SIDE OF FRAME USING 1/2 x 1 1/2" HEX BOLT, WASHERS AND NUTS AS SHOWN. DO NOT TIGHTEN.

NOTE: IF EQUIPPED WITH TOW HOOKS REMOVE AND USE THE TOW HOOK BOLT.

STEP 5. REPEAT THE ABOVE STEPS FOR THE DRIVER SIDE BRACKET.

STEP 6. ATTACH THE GRILLE AND BRUSH GUARD ASSEMBLY TO THE OUTSIDE OF THE FRAME BRACKETS AND TO THE CENTER PLATE BRACKETS USING 3/8 x 1" HEX BOLTS, LOCK WASHERS AND NUTS. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY WIT FRONT OF VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.

STEP 7. REATTACH THE GRILLE AND TRIM PANEL.

