

GO RHINO! PRODUCTS 3000 SERIES INSTALLATION INSTRUCTIONS

02-05 CHEVY TRAILBLAZER 2/4WD PART NO. 3075M, 3075MC

REV.B 12/07

<u>QTY</u>	<u>PARTS DESCRIPTION</u>
2	NYLON FLANGE WASHERS
2	¼" SOCKET SCREWS
2	5/16" X ¾" HEX BOLTS
2	5/16" FLAT WASHERS
2	5/16" LOCK WASHERS
2	5/16" HEX NUTS
6	3/8" X 1 ¼" HEX BOLTS
4	3/8" X 1" HEX BOLTS
4	3/8" X 1" BUTTON HEAD BOLTS
6	3/8" FLAT WASHERS
10	3/8" LOCK WASHERS
10	3/8" HEX NUTS
4	½" X 1 ½" HEX BOLTS
4	½" FLAT WASHERS
4	½" LOCK WASHERS
4	½" HEX NUTS
2	1055A UPPER MOUNTING BRACKETS
1	1055P PASSENGER SIDE LOWER MOUNTING BRACKET
1	1055D DRIVER LOWER MOUNTING BRACKET

ASSEMBLY INSTRUCTIONS

STEP 1. BEGIN THE ASSEMBLY BY LOOSELY ATTACHING THE STEP TUBE TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" BUTTON HEAD BOLTS.

STEP 2. POSITION THE TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES. SLIDE THE BRUSH GUARDS THROUGH THE SIDE PLATES, FLANGED WASHERS AND INTO THE TOP TUBE.

STEP 3. ATTACH THE CENTER PLATE TO THE SIDE PLATES AND BRUSH GUARDS USING THE 3/8" X 1" HEX BOLTS, LOCK WASHERS, AND HEX NUTS.

STEP 4. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS. NOTE: SECURE THE TOP TUBE USING THE ¼" SOCKET SCREWS.

STEP 5. ATTACH THE HEAD LIGHT PROTECTORS TO THE BRUSH GUARDS USING THE ¼" X ¾" BUTTON HEAD BOLTS AND TO THE SIDE PLATES USING THE 5/16" X 1" BUTTON HEAD BOLTS AND LOCK NUTS.

INSTALLATION INSTRUCTIONS

NOTE: THIS INSTALLATION REQUIRES NOTCHING OR REMOVING THE LOWER BUMPER VALANCE.

STEP 1. READ THE INSTRUCTIONS COMPLETELY BEFORE BEGINNING THE INSTALLATION.

STEP 2. REMOVE THE LOWER BUMPER VALANCE.

STEP 3. BEGIN WITH THE DRIVER SIDE; LOCATE THE LARGE BRACKET THAT SECURES THE BODY, AND BOTTOM OF THE RADIATOR TO THE FRAME. NOTE THE (4) HOLES IN THE BRACKET. (3) OF THE HOLES WILL BE USED FOR THE LOWER BRACKET MOUNTING POINT.

STEP 4. POSITION 1055D LOWER BRACKET BETWEEN THE FLANGES OF THE FRAME BRACKET. LOOSELY ATTACH THE LOWER BRACKET TO THE FLANGES USING THE 3/8" X 1 ¼" BOLTS, WASHERS AND NUTS.

NOTE: ON MODELS EQUIPPED WITH A RADIATOR SKID PLATE. REMOVE THE SKID PLATE, AND DISCARD THE FACTORY MOUNTING BOLTS AND U-NUTS. ATTACH THE LOWER MOUNTING BRACKETS AND SKID PLATE USING THE 3/8" FASTENERS SUPPLIED.

STEP 5. REMOVE THE TWO 6MM BOLTS SECURING THE PLASTIC BUMPER COVER. THE BOLTS ARE LOCATED BEHIND THE GRILLE ON TOP OF THE BUMPER. THE BOLTS ARE ACCESSIBLE BY CAREFULLY UNSNAPPING THE SIDES AND CENTER, AND THEN PULLING OUTWARD TO REMOVE THE GRILLE.

STEP 6. ATTACH THE 1055A UPPER MOUNTING BRACKETS TO THE BUMPER USING THE FACTORY BOLTS. AND RE-ATTACH THE GRILLE.

STEP 7. ATTACH THE GRILLE GUARD ASSEMBLY TO THE MOUNTING BRACKETS USING ½" AND 5/16" FASTENERS. ALIGN THE ASSEMBLY WITH THE FRONT OF THE VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.

STEP 8. NOTCH AND REINSTALL THE LOWER BUMPER VALANCE.